



*picture shown with optional
infeed & outfeed table and casters

 **WEXXAR BEL®**

BEL 250

FULLY AUTOMATIC TOP & BOTTOM TAPE CASE SEALER

EoL

**END OF
LINE**

BEL 250

FULLY AUTOMATIC TOP & BOTTOM TAPE CASE SEALER

BEL 250 INCREASES SAFETY AND ACCESSIBILITY

Operators can work safely without guarding on the BEL 250 due to the ultra-safe Snap Folders.

Versatile And Compact Without The Need For Excessive Guarding

The BEL 250 is a revolutionary fully automatic tape case sealer featuring Wexxar Bel's Snap Folder technology. This ultra-safe design allows the machine to be versatile and compact without the need for excessive guarding. The BEL 250 is also constructed with a heavy duty C-beam frame to provide superior strength, corrosion resistance, and around the clock operation capability. This robust machine also has options for different levels of environmental guard for operation in food-safe and harsh factory environments.

The BEL 250 features the Uni-Drive System which powers both side belts with a single motor to keep the belts in sync, consistently providing a square seal even after prolonged use. This simple and rugged design will deliver years of reliable and low maintenance performance.

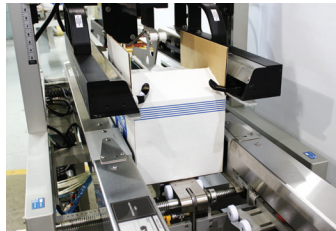


ABOUT THE BEL 250



EASY CASE SIZE CHANGES

Tool-less case size changes are simple and quick with change points accessible from both operational sides of the machine.



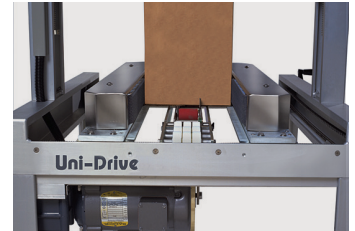
ULTRA-SAFE FLAP FOLDING

Wexxar Bel's Snap Folder keeps operators safe while freeing the machine from guarding, reducing the machine footprint and allowing for easy maintenance.



ON MACHINE INSTRUCTIONS

User-friendly pictorial guides and color-coded labeling for convenient operation and size changes.



REPEATABILITY AND RELIABILITY

Wexxar Bel's Uni-Drive system synchronizes both side belts, eliminating case skew, ensuring a square seal even after extended periods of use.

COMPLETE SOLUTION



BEL 505 SERIES CASE FORMER

Semi-automatic case forming and packing stations provide an efficient and ergonomic solution for hand pack lines. The machine folds and holds the case in place for the user to pack with both hands.



WF20 AUTOMATIC CASE ERECTOR

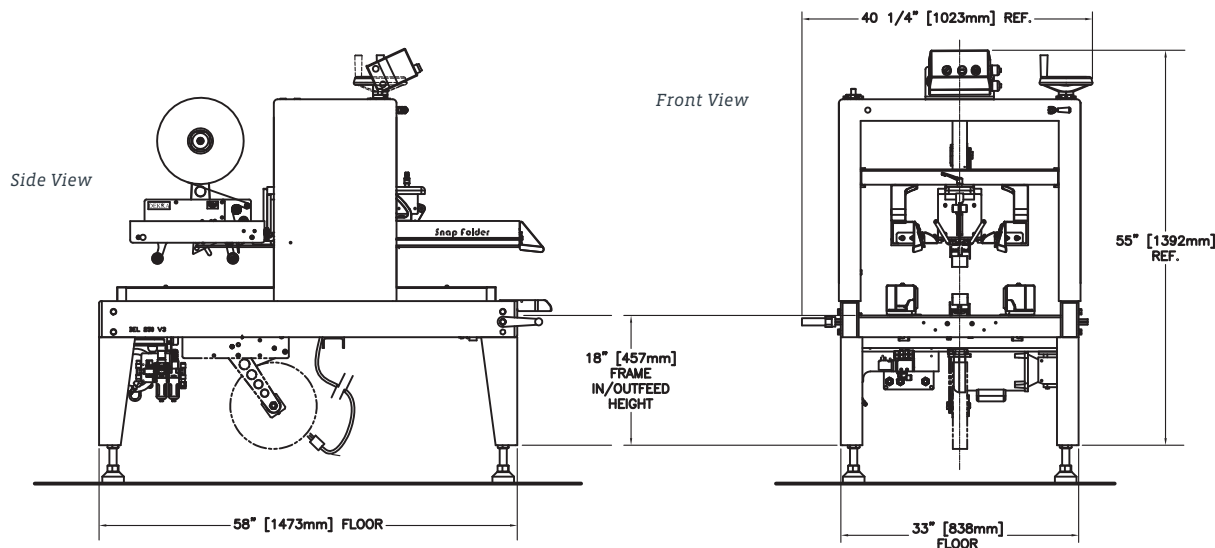
Fully automatic tape or hot melt case erector with Wexxar Bel's patented Pin & Dome technology for reliable and consistent case forming.



PRODUCT AND CASE DELIVERY CONVEYORS

Modular product and case delivery conveyors which can be customized with multiple packing stations for convenient case forming, packing and sealing.

CONFIGURATION



STANDARD FEATURES

- Snap Folder ultra-safe design folds flaps without the use of dangerous flap kickers
- Uni-Drive squaring technology that provide consistent and uniform seal on cases
- High tensile anodized aluminum C-beam frame provides superior strength and corrosion resistance
- Robust construction and premium materials like anodized aluminum provide corrosion resistance and lasting performance
- Easy and minimal maintenance including quick tape head and belt changes
- Reliable, consistent “no break” tape advance with Dekka SE-22 stainless steel 2" tape head

OPTIONAL MODIFICATIONS

- Modifications for undersized or oversized cases
- Enviroguard water resistant options available
- Gap Flap or other case style modifications
- Custom voltages
- 3" Tape head upgrade
- Custom guarding

OPTIONAL ACCESSORIES

- Locking Casters
- Indexing Stop Gates
- Infeed/Outfeed Table or Conveyor
- Digital Dial Indicators

PRODUCT SPECIFICATIONS

Machine Weight	675 lbs
Machine Dimensions	58"(L) x 33"(W) x 55"(H)
Air	0.1 cubic feet per cycle at 80-90 p.s.i.
Electrical	120 Volts, 1 PH, 60 Hz - 8 amp draw
Speeds	up to 25 cases per minute

Specifications are subject to change without notice.

CASE SIZE RANGE

	LENGTH	WIDTH	HEIGHT
Minimum	8" 203 mm	6" 153 mm	4 1/2" 127mm
Maximum	22" 559 mm	15.5" 394 mm	15.5 " 394 mm

Oversize model available. Consult factory for case size ranges.

INFEED/OUTFEED HEIGHT

Minimum	21" (533 mm)
Maximum	28" (711 mm)

Note: Casters add 4" to minimum and maximum height

FOR MORE INFORMATION:
(604) 930-9300 • Wexxar.com



At Wexxar Bel, corrugated container packaging applications are limited only by the imagination. Our Wexxar case formers and case sealers have been installed in nearly 40 countries and consistently bring customers the lowest cost of ownership and the highest standards of safety. Wexxar also offers the BEL line of corrugated box sealers, tapers, and packing systems as well as the IPAK line of tray and bliss formers, stackers, and sealers systems. As part of the ProMach End of Line business line, Wexxar helps our packaging customers protect and grow the reputation and trust of their consumers. ProMach is performance, and the proof is in every package.

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