



*picture shown with optional casters

WEXXAR BEL®

BEL 5150AA

**SEMI-AUTOMATIC FORM, PACK & SEAL
AUTO ADJUST SYSTEM**

R&E

**ROBOTICS &
END OF LINE**

BEL 5150AA

Complete Form, Pack & Seal System
With Auto Adjust Feature

BEL 5150AA EFFICIENCY MADE EASY

The BEL 5150AA effortlessly performs changeovers in seconds at the push of a button, removing reliance on operator skill and minimizing the need for training.

Even More Convenient Now with Auto Adjust

Wexxar Bel's BEL 5150AA is a compact and efficient all-in-one Form, Pack & Seal system with automatic case size changeover. Building on the BEL 5150U, the BEL 5150AA securely forms and holds the case in place to facilitate ergonomic two-handed packing, while offering greater convenience with its auto adjust feature. The new auto adjust feature is perfect for any operation dealing with mixed case packing or frequent case size changes throughout the day. With auto adjust, size changes are quick, easy, and repeatable.

The BEL 5150AA runs up to 15 boxes per minute, all within the smallest footprint in its class. The system securely forms and holds the case in place while enabling ergonomic, two-handed packing. Its intuitive touchscreen interface and auto adjust feature allow operators of any skill level to quickly and easily switch between case sizes, minimizing downtime and ensuring consistent performance with minimal training.

ABOUT THE BEL 5150AA



TWO-HANDED PACKING

Securely forming and holding the case in place for ergonomic two-handed case packing.



MOST CONVENIENT CHANGEOVERS

Easily change case size with auto Adjust by selecting the desired case from the HMI touchscreen



SMALL FOOTPRINT

Compact all-in-one solution fits in almost any application and plant space

COMPLETE SOLUTION

FULLY AUTOMATE YOUR PACKAGING LINE WITH THESE FORMING AND PACKING SOLUTIONS.



PICK-TO-LIGHT CASE RACK

Optional case rack with pick-to-light to advise operator which case size should be used.



ACCUMULATION TABLE

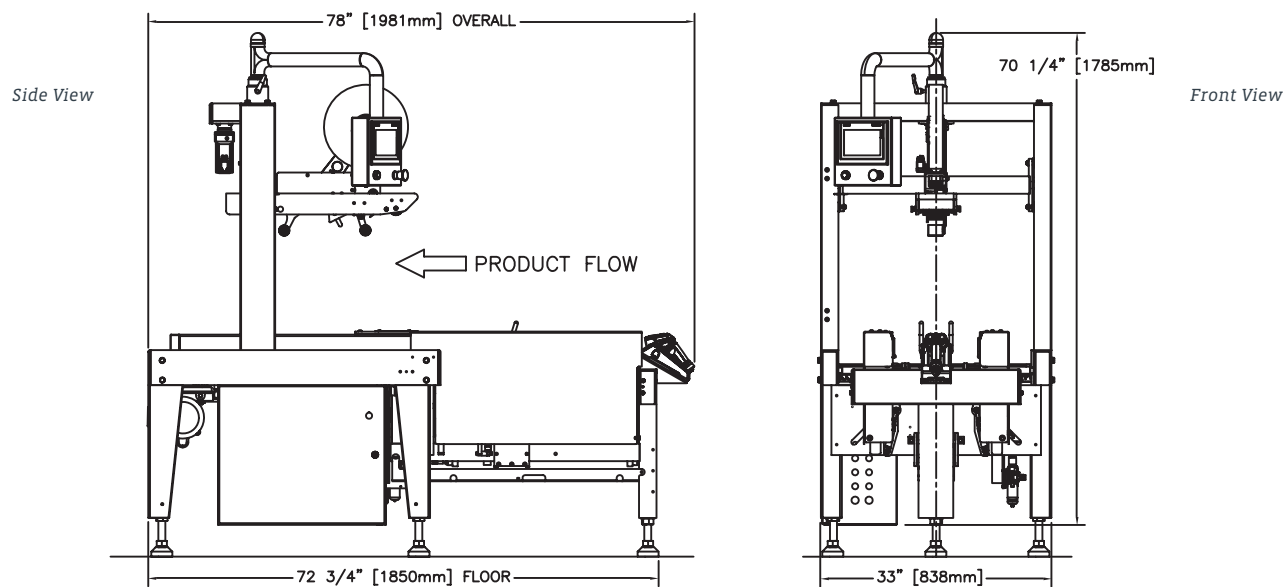
Delivers product continuously and ergonomically to the operator for quick, convenient packing within easy reach.



EXPANDABLE OUTFEED CONVEYOR

Flexible conveyors which can be manipulated length and shape wise to fit changing and restrictive packaging applications.

CONFIGURATION



STANDARD FEATURES

- Automatic size change directed through an integrated device, HMI, or ERP system
- Dynamic flap-folding system power folds all bottom flaps
- Positive mechanical case hold-down keeps box in place for hands-free loading
- Uni-Drive squaring technology that provides consistent and uniform seal on cases
- Designed and built in Canada with premium materials
- Reliable, consistent “no break” tape advance with DEKKA SE 22 stainless steel tape heads

OPTIONAL ACCESSORIES

- Pick-To-Light Case Rack
- Locking Casters
- Outfeed table or conveyor

PRODUCT SPECIFICATIONS

Machine Weight	600 lbs
Machine Dimensions	72.75"(L) x 33"(W) x 70.25"(H)
Air	0.1 cubic feet per cycle at 80-90 p.s.i.
Electrical	120 Volts, 1 PH, 60 Hz - 11 amp draw
Speeds	up to 15 cases per minute

Specifications are subject to change without notice.

CASE SIZE RANGE*

	LENGTH	WIDTH	HEIGHT
Minimum	6" 203 mm	5" 127 mm	3.25" 120 mm
Maximum	24" 610 mm	17.5" 444 mm	25" 635 mm

*These are absolute ranges and may not be achievable on the same machine. Please consult the factory for your specific case size configurations.

INFEEED/OUTFEED HEIGHT

Minimum	25" (635 mm)
Maximum	32" (813 mm)

Note: Casters add 4" to minimum and maximum height

FOR MORE INFORMATION:
(604) 930-9300 • Wexxar.com



Wexxar Bel is a leading manufacturer of high-performance case and tray formers, sealers and packers, including the IPAK tray former product line that features innovative designs to precisely create hundreds of tray styles. Wexxar Bel continuously pushes the boundaries of development with patented technologies like the Pin & Dome system to exceed the demands of shifting markets, relieving operational bottlenecks in secondary packaging. Wexxar Bel is a product brand of ProMach, a global leader in packaging line solutions. As part of the ProMach Robotics & End of Line business line, Wexxar Bel helps our packaging customers protect their reputation and grow the trust of their consumers. ProMach is performance, and the proof is in every package. Learn more about Wexxar Bel at www.Wexxar.com and more about ProMach at www.ProMachBuilt.com.

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